

8 7 6 5 4 3 2 1

D

C

B

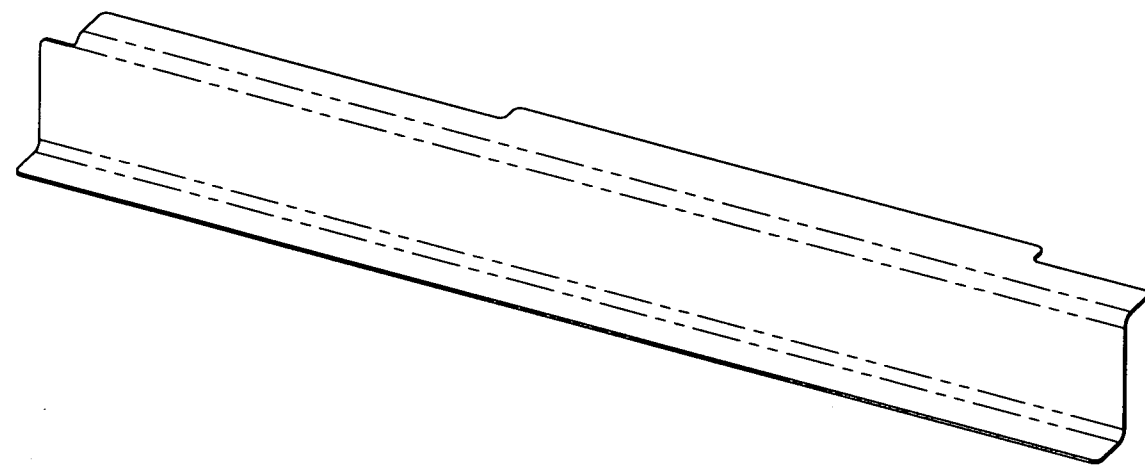
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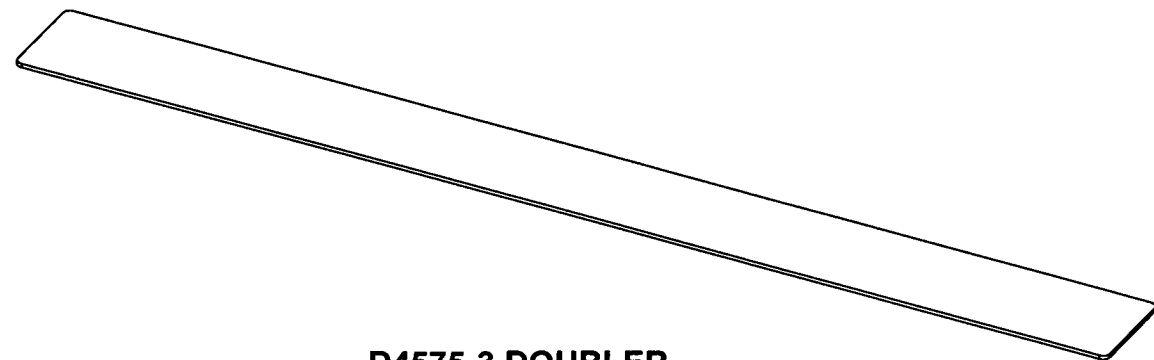
C

B

A



D4575-1 BEAM

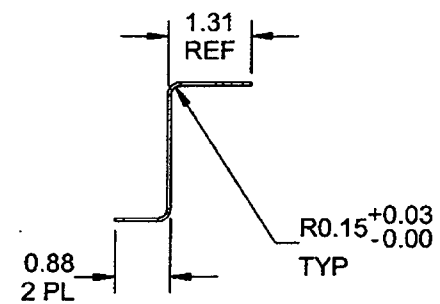
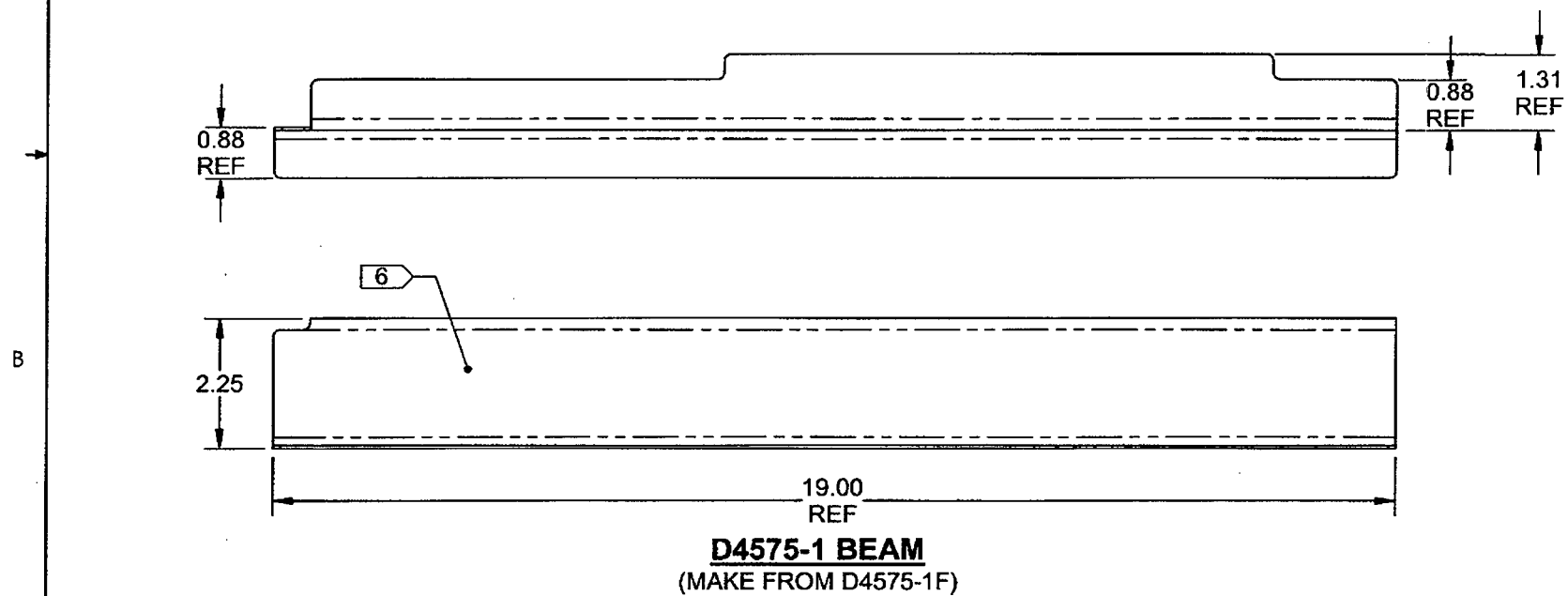
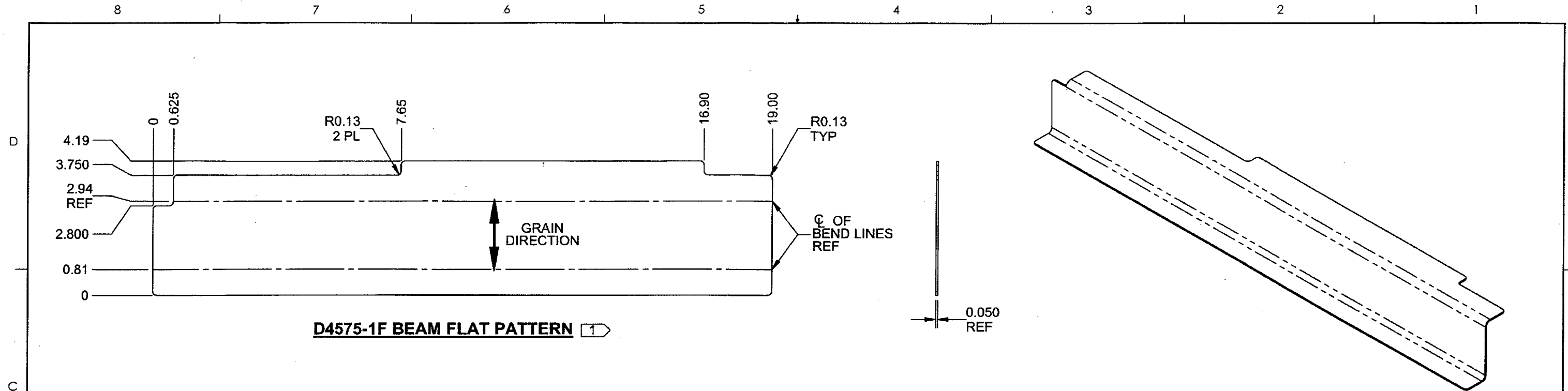


D4575-3 DOUBLER

RELEASED
2012-01-12
MD

A	NEW ISSUE	MB	12.01.05
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		TITLE REINFORCEMENT	
DATE	12.01.05	REV. A SHEET 1 OF 3 SCALE NTS	
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8 7 6 5 4 3 2 1

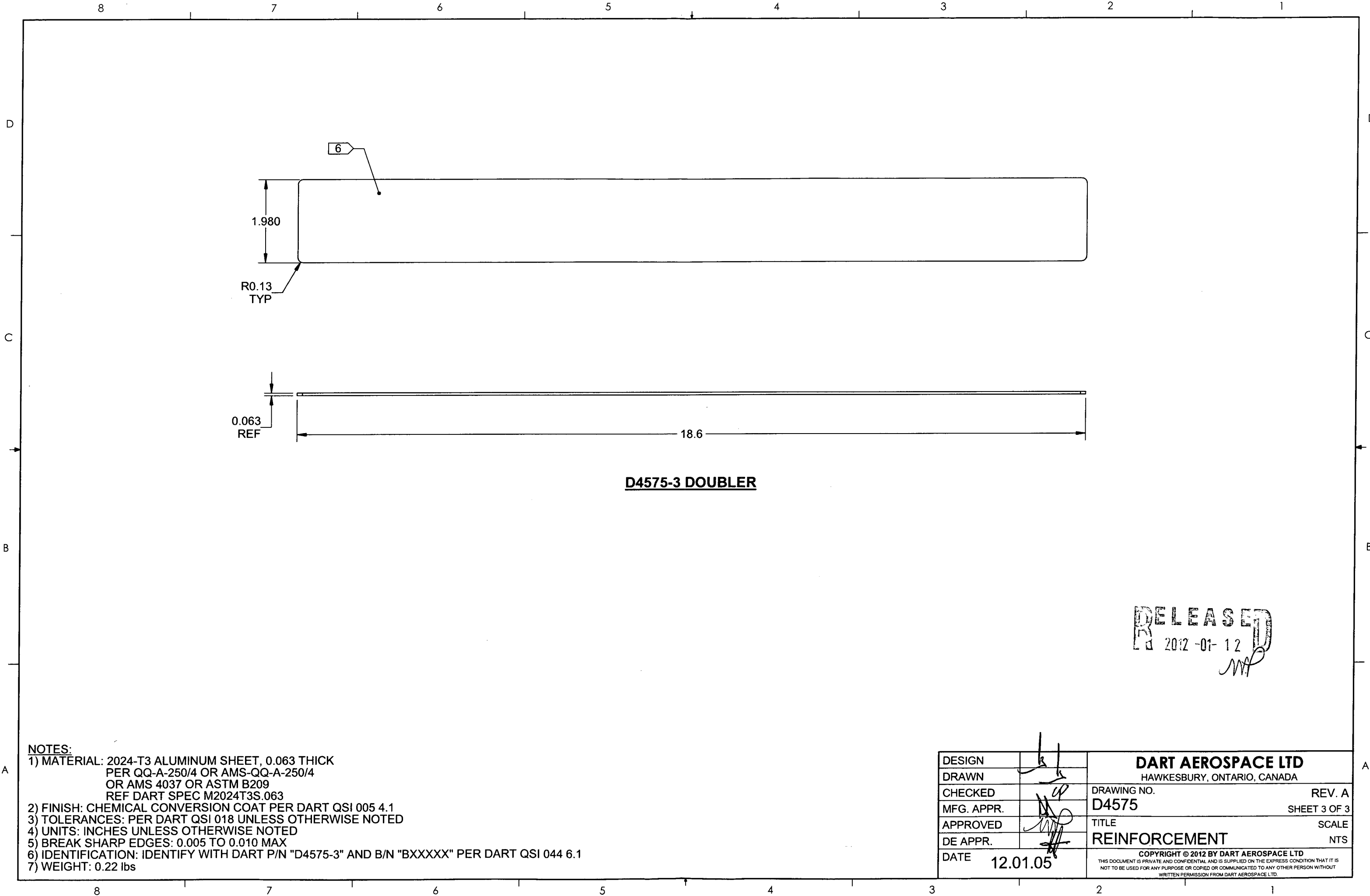


NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4575-1" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.38 lbs

RELEASED
2012-01-12

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4575	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		REINFORCEMENT	NTS
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D4575-3 DOUBLER

RELEASED
2012-01-12
MP

- NOTES:**
1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4575-3" AND B/N "BXXXXX" PER DART QSI 044 6.1
7) WEIGHT: 0.22 lbs

DESIGN	<i>1</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>1</i>		
CHECKED	<i>MP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MP</i>	D4575	SHEET 3 OF 3
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	REINFORCEMENT	NTS
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